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**Amendments to the Claims:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims:**

1.-10. (canceled)

11. (new) A printing unit of modular design for printing webs, comprising:

a stand having a drive side and an operating side;

at least one crossmember arranged at each of said sides of said stand;

printing cylinders mounted in the crossmembers and forming a structural unit

with said crossmembers such that said structural unit comprising said printing cylinders mounted on said crossmembers is removably received in said stand.

12. (new) The printing unit of claim 11, wherein said printing cylinder comprise rubber cylinders arranged for printing on one or both sides of the web running therebetween.

13. (new) The printing unit of claim 12, wherein at least one of said rubber-covered cylinders is an impression cylinder.

14. (new) The printing unit of claim 11, wherein said crossmember is aligned one of horizontally and vertically in said stand.

15. (new) The printing unit of claim 11, wherein said printing cylinders are arranged in a line on said crossmember.

16. (new) The printing unit of claim 11, wherein said printing cylinders are arranged crossed in any direction or at angles to one another.

17. (new) The printing units of claim 11, further comprising subunits comprising auxiliary subassemblies necessary for the printing process, said subunits being replaceably arranged between said crossmember and said stand, and abutting a respective plate cylinder of said printing cylinders, said auxiliary subassemblies including damping and inking units.

18. (new) The printing unit of claim 12, wherein one of said rubber-covered cylinders is mounted in a swinging arm for pivoting.

19. (new) The printing unit of claim 18, wherein said swinging arm is pivotable about an axis of a plate cylinder associated with said one of said rubber-covered cylinders.

20. (new) The printing unit of claim 11, further comprising drives of said printing cylinders arranged on said crossmember

21. (new) The printing unit of claim 11, further comprising drives of said printing cylinders arranged on said stand.

22. (new) The printing unit of claim 11, further comprising at least one printing mechanism including a rubber-covered cylinder and a plate cylinder arranged on said crossmember, and at least one drive for said at least one printing mechanism arranged in said crossmember, said drive being positioned at a center of said plate cylinder and driving one of said plate cylinder and said rubber-covered cylinder.